EXTENSION SUPPORT KIT

ITEM	QTY.	PART No.	DESCRIPTION	WEIGHT
1	8	20103710	WASHER, 3/8" STAINLESS	0.1 lbm
2	4	20213168	LOCKNUT,3/8-16 GR 8	0.1 lbm
3	4	20303163-1.5	HHCS,3/8-16 X 1 1/2" STAINLESS	0.3 lbm
4	1	73222257	BRKT, HANDLE EXT SUPPORT, 14"	2.8 lbm
5	1	73222369	ANGLE, EXTENSION SUPPORT MOUNT	0.7 lbm

CUT EXCESS OFF SUPPORT EVEN WITH THE BOTTOM OF THE FRAME BEAM.

FRAME BEAM

MOUNT ANGLE TO BOTTOM OF BEAM DRILL 7/16" HOLE IN BEAM.
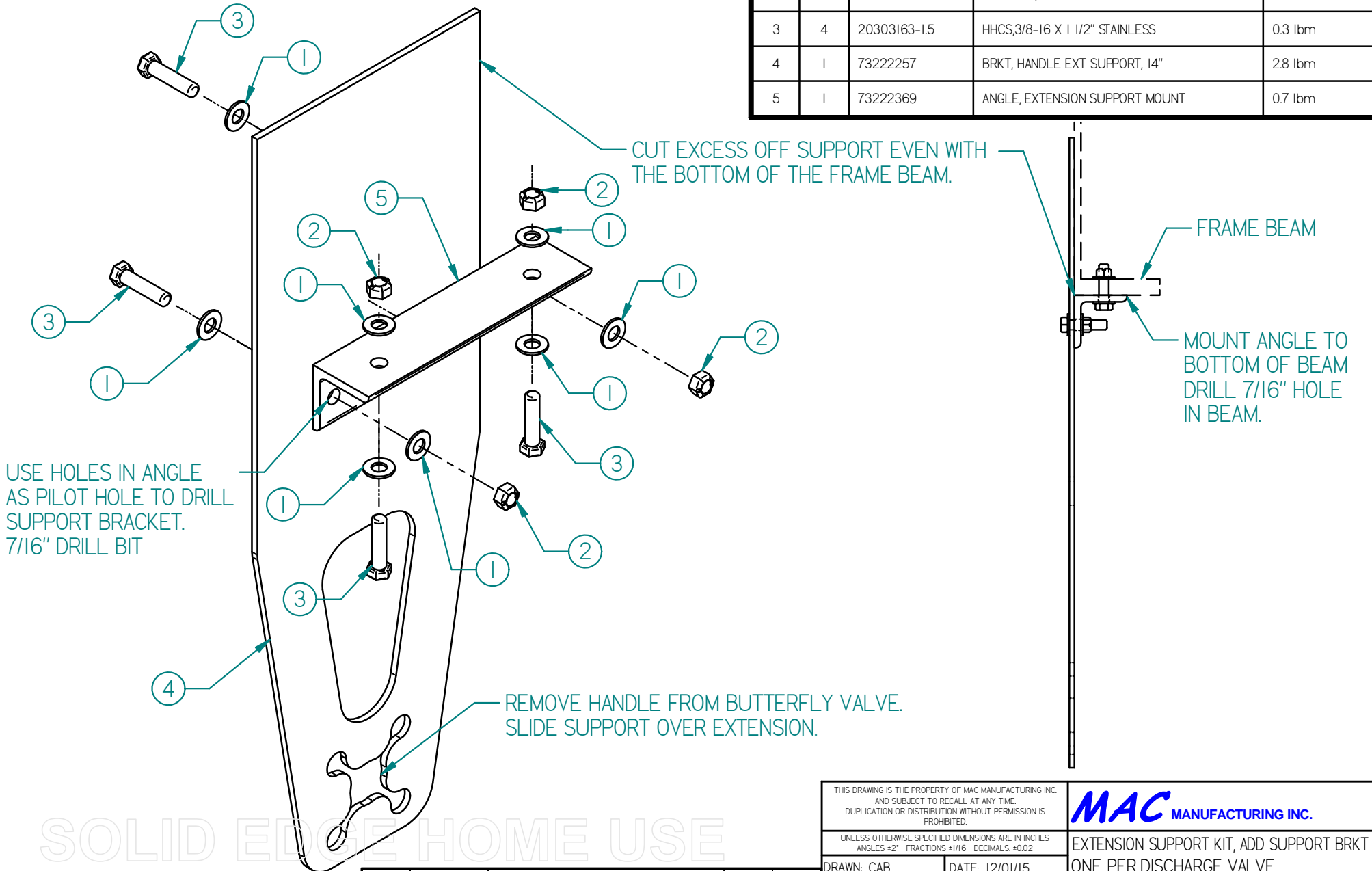
USE HOLES IN ANGLE AS PILOT HOLE TO DRILL SUPPORT BRACKET. 7/16" DRILL BIT

REMOVE HANDLE FROM BUTTERFLY VALVE. SLIDE SUPPORT OVER EXTENSION.

MAC MANUFACTURING INC.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
ANGLES ±2° FRACTIONS ±1/16 DECIMALS. ±0.02

EXTENSION SUPPORT KIT, ADD SUPPORT BRKT ONE PER DISCHARGE VALVE

DRAWN: CAB	DATE: 12/01/15
WEIGHT: 3.9 lbm	PAGE 1 OF 1

PART # : 73803008

1	12/01/15	RELEASED TO PRODUCTION	N/A	CAB
REV.	DATE	REASON FOR CHANGE	ECN #	BY